

Title (en)

DEVICE FOR FEEDING SHEET BLANKS TO THE DRAWING STATION OF A MULTISTAGE PRESS

Publication

EP 0140189 B1 19890201 (DE)

Application

EP 84111739 A 19841002

Priority

DE 3335928 A 19831004

Abstract (en)

[origin: WO8501459A1] The plant for feeding sheet metal cuttings (28, 29) to the first treatment stage (6) enables to align the cutting in the transit direction (49) as well as in the transversal direction (50) by the feeding motion. A first intermediary deposit station (170) is provided with rigid and spring dogs (19, 21). A second intermediary deposit station (18) is provided before the first treatment stage to receive the cutting by means of active gripping means (14) on transfer rails (7, 8) which are prolonged towards the area of the first deposit station. Said rails provide for the transfer and further transport of the cuttings by using the passive gripping means (13).

IPC 1-7

B21D 43/05

IPC 8 full level

B21D 43/05 (2006.01); **B21D 43/10** (2006.01)

CPC (source: EP US)

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Cited by

DE4004289A1; EP0383168A3; WO2006128393A1

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WO 8501459 A1 19850411; BR 8407101 A 19850827; DE 3335928 A1 19850418; DE 3476525 D1 19890309; EP 0140189 A1 19850508; EP 0140189 B1 19890201; JP H0653298 B2 19940720; JP S61500013 A 19860109; US 4753103 A 19880628

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