

Title (en)

METHOD OF PREPARING WORK PIECES FROM METAL POWDER

Publication

EP 0141350 B1 19880907 (DE)

Application

EP 84112605 A 19841018

Priority

DE 3338369 A 19831021

Abstract (en)

[origin: US4565668A] A method of making powder-metallurgical articles, in which powder of metal and/or metal alloys is filled into a thin-walled casing, whereupon the casing is closed and subjected to cold-isostatic pressure. Thereby the powder within the casing is compacted to form a strong or, respectively, dimensionally stable article. When the casing wall includes a joining weld seam, said casing wall is provided with an elastically expandable layer in the close vicinity of the weld seam in order to prevent formation of a fold, preferably in such a way that an approximately uniform prestress is applied to the wall surface.

IPC 1-7

B22F 3/04

IPC 8 full level

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CPC (source: EP KR US)

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