

Title (en)

METHOD AND APPARATUS FOR PRODUCING SPACERS OR BLOCKS PRIMARILY FOR USE IN LOAD PALLET STRUCTURES

Publication

EP 0144348 B1 19880608 (EN)

Application

EP 84901824 A 19840413

Priority

SE 8302088 A 19830414

Abstract (en)

[origin: WO8404082A1] A method and apparatus for producing spacers or blocks preferably for use in pallet structures as supporting elements for the deck and/or as blocks between load deck and stringers, said blocks consisting of sleeves made from sheet metal. An elongate, substantially rectangular sheet metal blank (11) is fed into a nip (7) formed by at least two corrugated rolls (1, 2) with its main plane inclined to the plane passing through the axes of the rolls. The front end (17) of the blank (11) is fixed in a groove (12) in the surface of the roll (1). When the rolls (1, 2) are rotated, the blank (11) is shaped in the roll nip (7) and is rolled on to the roll (1). After the rolls (1, 2) have rotated at least one revolution, the ready-shaped block is withdrawn or pushed from the roll (1) in an axial direction.

IPC 1-7

B65D 19/40; **B21D 15/06**

IPC 8 full level

B65D 19/38 (2006.01); **B21D 15/02** (2006.01); **B21D 15/06** (2006.01); **B65D 19/40** (2006.01)

CPC (source: EP US)

B21D 15/02 (2013.01 - EP US); **B65D 19/40** (2013.01 - EP US); **B65D 2519/00059** (2013.01 - EP US); **B65D 2519/00094** (2013.01 - EP US); **B65D 2519/00273** (2013.01 - EP US); **B65D 2519/00338** (2013.01 - EP US); **B65D 2519/00373** (2013.01 - EP US)

Cited by

WO2011128223A2

Designated contracting state (EPC)

AT BE CH DE FR GB LI LU NL SE

DOCDB simple family (publication)

WO 8404082 A1 19841025; DE 3471911 D1 19880714; EP 0144348 A1 19850619; EP 0144348 B1 19880608; FI 77427 B 19881130; FI 77427 C 19890310; FI 844924 A0 19841213; FI 844924 L 19841213; GB 2149698 A 19850619; GB 2149698 B 19861022; GB 8430282 D0 19850109; JP S60501050 A 19850711; NO 845018 L 19841213; SE 446258 B 19860825; SE 8302088 D0 19830414; SE 8302088 L 19841015; US 4644770 A 19870224

DOCDB simple family (application)

SE 8400141 W 19840413; DE 3471911 T 19840413; EP 84901824 A 19840413; FI 844924 A 19841213; GB 8430282 A 19840413; JP 50205984 A 19840413; NO 845018 A 19841213; SE 8302088 A 19830414; US 69288984 A 19841213