

Title (en)
MOULDING PLANT

Publication
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Application
EP 84113174 A 19841102

Priority
DE 3339620 A 19831102

Abstract (en)
[origin: WO8501899A1] In a moulding installation with a moulding machine for the fabrication of flask-free sand moulds with a sand box (1) comprising at the lower end a compression and blowing grid (2) which may be closed and vertically displaced, a moulding frame and a hollow model plate support connected by a valve device to at least one air conduit, the moulding frame for the making of upper and lower half moulds is comprised of a lower flask (3) and an upper flask (4), the empty upper flask (4) being arranged, during the making of the lower half mould, above the lower flask (3) and surrounding the sand box (1).

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