

Title (en)

A PROCESS FOR OBTAINING A PROTECTIVE COATING FOR SURFACES SUBJECTED TO MECHANICAL AND THERMAL WEAR, AND COATING OBTAINED BY SUCH PROCESS

Publication

EP 0147484 B1 19891213 (EN)

Application

EP 83113249 A 19831230

Priority

EP 83113249 A 19831230

Abstract (en)

[origin: EP0147484A1] The process provides for coating surfaces (2) of elements (1) of heat engines subjected to wear by sliding and oxidation with a wear layer (3), and consists of a first electro-deposition phase performed in an aqueous electrolyte with a low hydrogen discharge, of a first layer (4) of hard chrome having a thickness lying between 20 and 40 μm and a hardness lying between 400 and 600 HV; and a second electro-deposition phase in an aqueous electrolyte based on a mixture of acids, of a second layer (5) of hard chrome over the first layer (4), having a hardness of at least 1000 HV and a maximum thickness of about 1.2 mm.

IPC 1-7

C25D 5/14

IPC 8 full level

C25D 5/14 (2006.01); **F02B 77/02** (2006.01)

CPC (source: EP US)

C25D 5/14 (2013.01 - EP US); **C25D 5/617** (2020.08 - EP US); **C25D 5/623** (2020.08 - EP US); **C25D 5/625** (2020.08 - EP US); **F02B 77/02** (2013.01 - EP); **F05C 2201/0406** (2013.01 - EP)

Cited by

US6296951B1; EP1624092A1; EP0972861A3; FR3032725A1; US7726121B2

Designated contracting state (EPC)

AT BE CH DE FR GB LI LU NL SE

DOCDB simple family (publication)

EP 0147484 A1 19850710; **EP 0147484 B1 19891213**; AT E48659 T1 19891215; DE 3380965 D1 19900118

DOCDB simple family (application)

EP 83113249 A 19831230; AT 83113249 T 19831230; DE 3380965 T 19831230