

Title (en)
ROOF TILES

Publication
EP 0148886 B1 19871119 (EN)

Application
EP 84902528 A 19840621

Priority
GB 8316833 A 19830621

Abstract (en)
[origin: WO8500135A1] A process for manufacturing roof tiles includes introducing tile forming material into a hopper (1) for subsequent discharge onto a succession of moving pallets (8) to form a base ribbon (11) which is cut into individual tiles (12). One or more body colouring pigments are added to the material prior to its introduction into the hopper (1), for example in a screw conveyer (2) leading to the hopper, and a secondary colouring pigment or pigments is added to the material in the hopper (1) to provide the tiles with streaked surfaces.

IPC 1-7
B28B 13/02; B28B 5/02; E04D 1/16

IPC 8 full level
E04D 1/28 (2006.01); **B28B 3/12** (2006.01); **B28B 5/02** (2006.01); **B28B 13/02** (2006.01)

CPC (source: EP)
B28B 5/028 (2013.01); **B28B 13/02** (2013.01)

Designated contracting state (EPC)
AT BE CH DE FR GB LI LU NL SE

DOCDB simple family (publication)

WO 8500135 A1 19850117; BR 8406933 A 19850604; CA 1245039 A 19881122; DE 3467525 D1 19871223; DK 153597 B 19880801;
DK 153597 C 19881212; DK 76685 A 19850219; DK 76685 D0 19850219; EP 0148886 A1 19850724; EP 0148886 B1 19871119;
FI 81994 B 19900928; FI 81994 C 19910110; FI 850648 A0 19850215; FI 850648 L 19850215; GB 8316833 D0 19830727;
JP S60501599 A 19850926; ZA 844712 B 19850227

DOCDB simple family (application)

GB 8400218 W 19840621; BR 8406933 A 19840621; CA 457128 A 19840621; DE 3467525 T 19840621; DK 76685 A 19850219;
EP 84902528 A 19840621; FI 850648 A 19850215; GB 8316833 A 19830621; JP 50256184 A 19840621; ZA 844712 A 19840621