

Title (en)
PROCESS FOR ATTACHING ANODE BLOCKS TO AN ANODE HANGING

Publication
EP 0150680 A3 19850828 (DE)

Application
EP 84810657 A 19841227

Priority
CH 21684 A 19840118

Abstract (en)
[origin: US4574019A] Carbon anode blocks for use in the fused salt electrolytic process for producing aluminum, are attached to the studs or spades of an anode suspension means by an adhesive mass which is mechanically strong and a good electrical conductor at least at temperatures between 900 DEG and 1000 DEG C. The studs or spades are preheated to 30 DEG -60 DEG C. and/or the anode blocks at least in the region of the holes for the said studs or spades to 25 DEG -40 DEG C. At the latest 60 seconds after inserting the anode suspension means i.e. after immersion of the studs or spades in the cold-poured adhesive mass, the adhesive mass exceeds a temperature of 25 DEG C. The lowering of the studs or the spades is achieved in the shortest possible time by vibrating the anode blocks and/or the anode suspension means. The stabilizing of this arrangement, at least until the adhesive mix has partly hardened, is achieved preferably by spiking or wedging.

IPC 1-7
C25C 3/16

IPC 8 full level
C25C 3/16 (2006.01)

CPC (source: EP US)
C25C 3/125 (2013.01 - EP US); **C25C 3/16** (2013.01 - EP US); **Y10T 428/22** (2015.01 - EP US)

Citation (search report)
• [A] GB 2033806 A 19800529 - GEWERK EISENHUETTE WESTFALIA
• [A] DE 2547061 A1 19770428 - KAISER PREUSSAG ALUMINIUM GMBH
• [A] DE 1937411 B1 19710916 - BARD MARTIN DIPL ING
• [AD] EP 0027534 A1 19810429 - SIGRI ELEKTROGRAPHIT GMBH [DE], et al

Cited by
DE3605608A1; US4803768A

Designated contracting state (EPC)
AT BE CH DE FR GB IT LI LU NL SE

DOCDB simple family (publication)
EP 0150680 A2 19850807; EP 0150680 A3 19850828; AU 3767685 A 19850725; NO 850194 L 19850719; US 4574019 A 19860304

DOCDB simple family (application)
EP 84810657 A 19841227; AU 3767685 A 19850115; NO 850194 A 19850117; US 68930085 A 19850107