

Title (en)  
SLEEPER PRESENTING CAVITIES AND METHOD FOR ITS MANUFACTURE

Publication  
**EP 0154143 A3 19860730 (DE)**

Application  
**EP 85100733 A 19850125**

Priority  
DE 3408597 A 19840309

Abstract (en)  
[origin: US4634049A] A concrete crosstie has a recess for holding a rail securing member engaging beneath a nose in the recess. Upper ends holding the rail down resiliently are loop-shaped, to obtain a low surface pressure at two spaced areas and exact positioning of the rail securing member in the recess. The greatest possible crosstie cross-section is retained in that the recess only partially penetrates the concrete crosstie. The nose lower and side faces and the rail foot support surface are formed by steel reinforcements connected to the concrete.

IPC 1-7  
**E01B 9/30**; **E01B 3/28**

IPC 8 full level  
**B28B 7/34** (2006.01); **E01B 3/28** (2006.01); **E01B 9/30** (2006.01)

CPC (source: EP KR US)  
**B28B 7/342** (2013.01 - EP US); **E01B 3/28** (2013.01 - EP US); **E01B 9/28** (2013.01 - KR); **E01B 9/303** (2013.01 - EP US)

Citation (search report)

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Designated contracting state (EPC)  
AT BE CH DE FR GB IT LI LU NL SE

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**EP 0154143 A2 19850911**; **EP 0154143 A3 19860730**; **EP 0154143 B1 19880504**; AT E33999 T1 19880515; AU 3972985 A 19850912; AU 576830 B2 19880908; BR 8501041 A 19851029; DE 3408597 A1 19850912; DE 3408597 C2 19860313; DE 3562497 D1 19880609; IN 163302 B 19880903; KR 860007424 A 19861013; US 4634049 A 19870106; YU 28085 A 19871031; YU 45236 B 19920528; ZA 851743 B 19851127

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