

Title (en)

METHOD AND APPARATUS FOR THE CONTINUOUS CASTING OF METALS BETWEEN TWO COOLED DRUMS WITH PARALLEL AXES

Publication

EP 0154250 B1 19880427 (DE)

Application

EP 85101821 A 19850220

Priority

CH 99884 A 19840301

Abstract (en)

[origin: ES8603306A1] Concasting of steel is carried out using two axially parallel, cooled drums accepting metal from a guiding device, whereby a ratio between the thickness of the cast strip and the speed is chosen such that the strip leaves the casting gap with still a considerable amount of liquid core and complete solidification is not reached until the strip in a support device against one of the rolls is rotated through at least 90 deg., pref. 180-210 deg..

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CPC (source: EP KR US)

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Cited by

EP0407323A1; FR2649340A1; DE3802202A1; EP0330646A1; US4960164A; US5035279A; EP0545770A1; FR2684576A1; GB2198976A; GB2198976B; WO9000453A1

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