

Title (en)  
Tamper-evident closure and method of manufacture.

Title (de)  
Unverletzlicher Verschluss und seine Herstellung.

Title (fr)  
Fermeture inviolable et méthode de fabrication.

Publication  
**EP 0158477 A2 19851016 (EN)**

Application  
**EP 85302105 A 19850326**

Priority  
US 60016184 A 19840413

Abstract (en)  
The disclosure relates to a method of manufacturing a tamper-evident closure (10) having a detachable annular tamper-indicating portion (32) includes a step of testing the connection between the detachable portion and the remainder of the closure. The testing may comprise either use of optical detection apparatus (62, 64) or use of a deflection measuring system which applies radial pressure to the detachable portion. A tamper-evident closure having a detachable annular tamper-indicating portion includes gaging means (60) to cooperate with optical detection apparatus to enable detection of closures having unacceptable tolerances.

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**B65D 41/34; B21D 51/50**

IPC 8 full level  
**B65D 41/34** (2006.01)

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Cited by  
CH672109A5; US4913300A; WO8707584A3; WO8805754A1

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DOCDB simple family (publication)  
**US 4511054 A 19850416**; AU 4076385 A 19851017; AU 584887 B2 19890608; CA 1265097 A 19900130; EP 0158477 A2 19851016; EP 0158477 A3 19871111

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