

Title (en)

METHOD OF MAKING ROOFING TILES, AS WELL AS A SUPPORT FOR USE IN THIS METHOD

Publication

EP 0162153 B1 19870408 (FR)

Application

EP 84200750 A 19840523

Priority

EP 84200750 A 19840523

Abstract (en)

[origin: EP0162153A1] 1. A method for making roofing tiles (7) from clay or the like, the clay or the like being pressed into the shape of tile required, which tiles are placed immediately after pressing in the flat position each in a respective refractory support (8), while a number of supports are assembled in a pile (13) and the supports with the tiles held flat are guided through a drying zone (15) and a baking zone (16) which is directly joined thereto, characterised in that each refractory support (8) is of H-shaped transverse section, the two main surfaces (11) of the body of each support forming in each case a support surface for one tile the said support surfaces having support elements (10) for supporting the raised portions (9) of the tiles in such a way that each tile (7) is only held locally, whereas in the body of each support a number of openings (18) are formed for air circulation, and that each support (8) is turned over after each drying and baking cycle.

IPC 1-7

B28B 11/00; **F27D 5/00**; **F26B 25/18**

IPC 8 full level

B28B 11/24 (2006.01); **F26B 25/18** (2006.01); **F27D 3/00** (2006.01); **F27D 5/00** (2006.01); **F27B 9/26** (2006.01)

CPC (source: EP)

B28B 11/243 (2013.01); **B28B 11/248** (2013.01); **F26B 25/18** (2013.01); **F27D 3/0021** (2013.01); **F27D 5/0018** (2013.01); **F27B 9/262** (2013.01)

Cited by

DE10051208A1; FR2646121A1; DE29802626U1; EP0519212A1; DE4012316A1; DE3914509A1; DE3835594A1; EP0307508A1

Designated contracting state (EPC)

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