

Title (en)

APPARATUS AND METHOD FOR SEGREGATING COUNTED SLUGS OF FLAT FOLDED BOXES

Publication

EP 0162167 A3 19860702 (EN)

Application

EP 84306353 A 19840918

Priority

US 60979184 A 19840514

Abstract (en)

[origin: EP0162167A2] An apparatus (47) for handling a plurality of flat, collapsed, folded paper boxes (23) which have been produced on a high speed, folder-gluer (37, 38, 39), delivered in shingled formation (41) onto the advancing apron (21) of a stacker (22), counted into slugs (42, 43, 44) of about fifty each and must be packed into cases for shipment. To enable an operator to grasp individual and successive lifts of the flats (23) between her hand and remove them for packing, the apparatus includes a secondary apron (26) traveling at less speed than the stacker apron (21) to raise the shingled flats (23) upstanding on lower edge (27), hold down belts (33) to prevent misalignment and a transversely movable segregation rod (77) mounted on a carriage (62) movable horizontally alongside the path (24) of the flats (23). The carriage (62) has one-way clutch rollers (81, 85) so that the rod (77) will hold back the leading flat (45) but the carriage (62) will roll freely back to the next slug (43). Speed reduction mechanism (99) may be used to advance the carriage (62) at less speed than the apron (26) to compress the line (41) of flats (23) when edge stacking is desirable or necessary.

IPC 1-7

B65H 33/02; **B65H 31/30**; **B65H 29/66**

IPC 8 full level

B65H 31/30 (2006.01); **B65H 33/02** (2006.01)

CPC (source: EP)

B65H 29/66 (2013.01); **B65H 31/30** (2013.01); **B65H 33/02** (2013.01); **B65H 33/10** (2013.01); **B65H 2301/321** (2013.01); **B65H 2301/42144** (2013.01)

Citation (search report)

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Designated contracting state (EPC)

DE FR GB IT

DOCDB simple family (publication)

EP 0162167 A2 19851127; **EP 0162167 A3 19860702**; **EP 0162167 B1 19890705**; CA 1237104 A 19880524; DE 3478854 D1 19890810

DOCDB simple family (application)

EP 84306353 A 19840918; CA 464925 A 19841009; DE 3478854 T 19840918