

Title (en)

METHOD AND INSTALLATION FOR PUNCHING SHEET METAL PARTS, AND DEVICE FOR USE WITH THIS INSTALLATION

Publication

EP 0166895 B1 19890719 (DE)

Application

EP 85104942 A 19850423

Priority

- DE 3417130 A 19840509
- DE 3417134 A 19840509

Abstract (en)

[origin: EP0166895A1] 1. Device connected to an installation for stamping-out sheet metal portions from band-shaped stock sheet metal which is supplied in rolls (socalled coils), having a cassette-type container for receiving a coil (20) which is formed by a frame (1) with support rollers (6) for a coil, characterized in that the frame (1) has a centering devie (7, 8) for the outer and/or inner diameter of the coil (20), and a guide means (3) for the coil which is laterally adjustable to different widths, adjustable rollers (7) being arranged as a centering device in the frame (1) for adaptation to the outer and/or inner diameter of the coil (20) with the guide means formed by a lateral cover (3) of the frame, which can be pivoted out for insertion of a coil (20), and in that on the frame (1) there is arranged a vertically displaceable device (15) through which is to be guided the band-shaped stock sheet metal drawn from the coil (20), which also forms a clamping device (16 to 18) for the band end.

IPC 1-7

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IPC 8 full level

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CPC (source: EP)

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Cited by

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