

Title (en)

Method for manufacturing decorated plates particularly for lampshades or luminous ornaments, and the plates produced by the method.

Title (de)

Verfahren zur Herstellung von dekorierten Platten, insbesondere für Lampenschirme oder Leuchtorname und nach diesem Verfahren hergestellte Platten.

Title (fr)

Procédé de fabrication de plaques décorées, en particulier pour abat-jour ou lampes décoratives, et plaques fabriquées selon ce procédé.

Publication

**EP 0171099 A1 19860212 (EN)**

Application

**EP 85201040 A 19850628**

Priority

IT 1255884 A 19840706

Abstract (en)

The method uses flexible plates composed of a synthetic material layer (VR) and a copper layer (CU) which is fixed to said synthetic material layer; zones are removed from the copper layer by chemical corrosion; the remaining metal part is coated by electroplating and is protected with transparent varnish; polychrome colourations are applied to all or some of the diaphanous zones on the rear face of the synthetic material layer, and are also visible by transparency from the front face of the plate; a decoration equal and corresponding to the front metallic decoration is applied to the front face of the plate with metallic paint; the piece thus decorated is separated from the plate and holes are formed in its edges for its fixing to supporting and shaping parts.

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**F21V 1/16**; **B44C 1/22**

IPC 8 full level

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CPC (source: EP US)

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