

Title (en)
METHOD OF MANUFACTURING HAIRPIN CONFIGURED TUBES

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EP 0175743 B1 19880608 (EN)

Application
EP 85901607 A 19850312

Priority
US 58993284 A 19840314

Abstract (en)
[origin: WO8504242A1] An integrally formed hairpin configured metallic tube, comprising two parallel leg portions (2, 2') of oblong cross-section connected together by an U-shaped bend portion (3) of substantially circular cross-section. A method of manufacturing hairpin tubes includes the steps of providing a tubular member with a substantially circular cross-section, bending said tubular member to an U-shaped hairpin tube with two parallel leg portions, and subsequent radial deformation of the leg portions to an oblong cross-section.

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F28D 7/00

IPC 8 full level
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CPC (source: EP)
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DE 2952736 A1 19810702 - SUEDEDEUTSCHE KUEHLER BEHR [DE]

Cited by
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