

Title (en)

METHOD FOR PRODUCING SEAMLESS STEEL TUBES WITH A GREAT DIAMETER

Publication

EP 0178477 B1 19900103 (DE)

Application

EP 85111773 A 19850918

Priority

DE 3438395 A 19841019

Abstract (en)

[origin: US4809423A] A method of forming seamless metal tubing and pipes of large diameter in excess of 500 mm diameter. A thickwalled hollow body is made by continuous casting. Rolling the continuously cast hollow body over a mandrel in an oblique rolling mill to the desired weight per unit length. Radially expanding the rolled hollow body while maintaining its weight per unit length.

IPC 1-7

B21B 23/00; **B21C 37/06**

IPC 8 full level

B21C 37/06 (2006.01); **B21B 23/00** (2006.01); **B21B 19/06** (2006.01); **B21B 19/08** (2006.01)

CPC (source: EP KR US)

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DOCDB simple family (publication)

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EP 85111773 A 19850918; AT 85111773 T 19850918; DE 3438395 A 19841019; DE 3575090 T 19850918; JP 22203085 A 19851007;
KR 850007351 A 19851005; US 78970485 A 19851021