

Title (en)
Improved durability metallic-ceramic turbine air seals.

Title (de)
Verbesserung der Lebensdauer von metallvulkanischen Turbinenabdichtungen.

Title (fr)
Amélioration de la résistance à l'usure d'un joint d'étanchéité d'une turbine constitué d'un matériau métal céramique.

Publication
EP 0185603 A1 19860625 (EN)

Application
EP 85630204 A 19851127

Priority
US 67579784 A 19841128

Abstract (en)
An improved durability turbine air seal comprises a metallic substrate, a metallic bond coat on the substrate, a continuously graded metal-ceramic layer on the bond coat and an outer layer of pure ceramic. The continuously graded metal-ceramic layer consists of a ceramic material having a reduced oxygen permeability compared to the zirconia material used in the prior art and a metallic material having a high resistance to oxidation. The seal is fabricated by plasma spraying with controlled substrate temperatures to induce in the sample a controlled strain distribution so as to make the seal resistant to failure in service. Other concepts for reducing the liability of the seal to failure by oxidation are described.

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C23C 4/10

IPC 8 full level
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C23C 4/02 (2013.01); **C23C 4/11** (2016.01); **F01D 11/122** (2013.01)

Citation (search report)
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• [A] WO 8201898 A1 19820610 - CASTOLIN SA [CH], et al
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• [X] PATENTS ABSTRACTS OF JAPAN, vol. 7, no. 139 (C-171)[1284], 17th June 1983; & JP - A - 58 52 469 (NIPPON KOKAN K.K.) 28-03-1983
• [A] PATENTS ABSTRACTS OF JAPAN, vol. 4, no. 174, 2nd December 1980; & JP - A - 55 113 880 (TOKYO SHIBAURA DENKI K.K.) 02-09-1980
• [A] SOVIET POWDER METALLURGY AND METAL CERAMICS, vol. 11, no. 3, March 1972, page 253, Consultants Bureau, New York, US; D.M. KARPINOS et al.: "Improving the adhesion of plasma-sprayed coatings to articles"

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