

Title (en)

A method of making a laminated body and a molding apparatus for the same.

Title (de)

Verfahren und Vorrichtung zum Herstellen eines Schichtkörpers.

Title (fr)

Procédé et appareil pour fabriquer un corps laminé.

Publication

EP 0186015 A2 19860702 (EN)

Application

EP 85115565 A 19851206

Priority

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- JP 26108884 A 19841210

Abstract (en)

A method relates to a method of making a laminated body having a banded part which consists of an upper layer member (10) and a synthetic resin 13 and being in good accordance with the each center point of the upper layer member 10 and the synthetic resinous body which comprises the steps of: arranging the upper layer member 10 between an upper layer member-fixing frame 4 and the female mold 3; holding the periphery 12 of the member 10 ; giving form to the member 10 and at the same time cutting the member 10 between the outer side face 8 edge 8a of the male mold 2 and the inner side face 9 edge 9a of the female mold 3 within measure by mold-tightening the female and male molds together; supplying a required molten resin 11 prior to the completion of the above-mentioned cutting ; and molding the laminated body 14 aimed-at. And an apparatus 1 which comprises at the very least a male mold 2, a female mold 3, an upper layer member-fixing frame 4, an expanding and contracting means 5, and both the outer side edge 8a of the male mold 2 and the inner side edge 9a of the female mold 3 consist of the cutter of the upper layer member 10.

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