

Title (en)  
HOLLOW BLOCK AND DEVICE FOR MAKING SAME

Publication  
**EP 0190565 B1 19881019 (DE)**

Application  
**EP 86100299 A 19860110**

Priority  
DE 3504104 A 19850207

Abstract (en)  
[origin: EP0190565A2] 1. Facility arrangement for the production of hollow blocks (10) provided with rigid expanded polyurethane fillings (34), comprising a frame (68) which is arranged in the longitudinal direction of a row composed of a plurality of side by side standing hollow block blanks (10') if need be, whereby the hollow block blanks (10') and the frame (68) are relatively movable with respect to one another, and a longitudinal conveying device (96) spaced above this row of hollow block blanks (10') for coverplates (100) to be placed on the hollow block blanks (10'), characterized in that the longitudinal conveying device (96) is arranged at the frame (68) and the frame (68) is provided with bottom rollers (70) and is travelling, and that at one end of the frame (68) a plate lifting device (94) together with a transfer device to the longitudinal conveying device (96) is provided and at the other end thereof a plate lowering device (92) together with a remove device from the longitudinal conveying device (96) is provided.

IPC 1-7  
**E04B 1/76**; **B29C 67/22**

IPC 8 full level  
**B28B 11/04** (2006.01); **B29C 44/18** (2006.01); **B29C 44/38** (2006.01); **E04B 1/76** (2006.01); **E04B 1/78** (2006.01); **E04C 1/41** (2006.01); **E04B 2/02** (2006.01)

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Cited by  
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