

Title (en)  
Process for producing a thin-walled tubing from a zirconium-niobium alloy.

Title (de)  
Verfahren zur Herstellung dünnwandiger Röhren aus einer Zirkonium-Niob-Legierung.

Title (fr)  
Procédé de fabrication de tubes à parois minces en un alliage zirconium-niobium.

Publication  
**EP 0198570 A2 19861022 (EN)**

Application  
**EP 86300259 A 19860116**

Priority  
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Abstract (en)  
Thin-walled tubing of a zirconium-niobium alloy is fabricated by a process using a beta-quench prior to extrusion, the material being extruded at a temperature of 650 DEG C or lower and cold worked with annealing, between a plurality of cold working stages, effected at a temperature of below 650 DEG C, and the tubes then being subjected to a final anneal at a temperature below 600 DEG C. The resultant thin-walled tubing has a microstructure of homogeneously dispersed niobium particles of a size less than about 800 angstroms, with the tubing exhibiting excellent corrosion resistance.

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**C22F 1/18**

IPC 8 full level  
**B21C 37/08** (2006.01); **C22F 1/00** (2006.01); **C22F 1/18** (2006.01)

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**C21D 9/08** (2013.01 - KR); **C22F 1/186** (2013.01 - EP)

Cited by  
US7473329B2; WO2004040587A1; FR2576322A1; CN104550311A; EP1223587A1; CN112775203A; EP0495978A4; CN113201666A; EP0425465A1; EP0559096A1; US2012145287A1; CN113976657A; US11603584B2; US8105448B2; WO2021125439A1; WO2006004499A1; KR101630403B1; WO2017131260A1; US8070892B2; US8320515B2; EP1225243B2

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