

Title (en)

METHOD OF SETTING OPERATIONAL CONDITIONS FOR INJECTION MOLDING MACHINES.

Title (de)

VERFAHREN ZUR BESTIMMUNG DER BETRIEBSBEDINGUNGEN EINER SPRITZGIESSVORRICHTUNG.

Title (fr)

METHODE DE DETERMINATION DES CONDITIONS OPERATIONNELLES POUR MACHINES DE MOULAGE PAR INJECTION.

Publication

EP 0203201 A4 19880303 (EN)

Application

EP 85905891 A 19851122

Priority

JP 24701384 A 19841124

Abstract (en)

[origin: WO8603162A1] A method of setting the operational conditions for an injection molding machine, which is capable of setting variously a plurality of operational conditions for the injection molding of a material in the injection molding machine without rewriting a numerical control program for use in controlling the injection molding operation. A numerical control program for use in controlling a plurality of operational conditions is prepared by using macro variables. A value for each operational condition is set relatively to the corresponding macro variable, and each set value is stored in an address, which is determined in accordance with a relative macro variable, on a memory (5). During an injection molding operation, a corresponding macro variable in the program is read, and the injection molding operation is controlled in accordance with a set value.

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B29C 45/76

IPC 8 full level

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CPC (source: EP KR US)

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Citation (search report)

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- See references of WO 8603162A1

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