

Title (en)

SINGLE-STAGE HYDROTREATING PROCESS

Publication

**EP 0203228 B1 19890510 (EN)**

Application

**EP 85201248 A 19850729**

Priority

US 73562085 A 19850521

Abstract (en)

[origin: EP0203228A1] A process for catalytically hydrotreating hydrocarbon oils having a tendency to deactivate hydrotreating catalysts by coke formation, in the presence of hydrogen at elevated temperature and pressure which comprises passing: a) oils having a final boiling point greater than 538 DEG C and containing less than 2%w of heptane asphaltenes, b) oils having a final boiling point from 343 DEG C-538 DEG C, or c) mixtures thereof, downwardly with a hydrogen-containing gas into a hydrotreating zone over a stacked-bed of hydrotreating catalysts under conditions suitable to convert more than 25% of the sulphur compounds present to H<sub>2</sub>S; wherein said stacked-bed comprises an upper zone containing 15-85%v, basis total catalyst, of a hydrotreating catalyst comprising a component from Group VIB, a Group VIII metal, metal oxide or metal sulphide and a phosphorus compound and a lower a zone containing 15-85%v, basis total catalyst, of a hydrotreating catalyst comprising a component from Group VIB, a Group VIII metal, metal oxide or metal sulphide, and less than 0.5%w phosphorus and separating the reacting product from said hydrotreating zone into a hydrogen-rich gas and a liquid hydrocarbon oil having reduced sulphur and/or heavy metal content.

IPC 1-7

**C10G 65/04**

IPC 8 full level

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CPC (source: EP)

**C10G 65/04** (2013.01)

Cited by

US5868921A; US5227353A; EP0870817A1; US7288182B1; EP0483923A1; WO9805739A1; WO2005033930A3; US6531054B1; US7513989B1; US7229548B2; US7232515B1

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**EP 0203228 A1 19861203; EP 0203228 B1 19890510; EP 0203228 B2 19961023;** BR 8503786 A 19861209; CA 1272153 A 19900731; CN 1006230 B 19891227; CN 85106942 A 19870204; DE 3570088 D1 19890615; ES 546041 A0 19860116; ES 8604292 A1 19860116; JP H0633364 B2 19940502; JP S61266490 A 19861126; PT 80934 A 19850901; PT 80934 B 19870930; ZA 855849 B 19860326

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