

Title (en)  
METHOD OF MAKING A SOCKET, AND SOCKET MADE BY THIS METHOD

Publication  
**EP 0203653 A3 19890315 (DE)**

Application  
**EP 86200840 A 19860515**

Priority  
CH 221785 A 19850524

Abstract (en)  
[origin: EP0203653A2] To manufacture the socket (11), a blank (31) is stamped out of a flat spring metal sheet and is subsequently rolled into a tube. In the centre region, the blank comprises a plurality of webs (42), located parallel to one another and separated by holes (41). The webs (42) of this centre part are pressed inwards by rotation of the adjacent cylindrical regions (15, 17) and now form an elastically deformable, neck-shaped constriction (19) into which a non-sprung pin can be inserted to produce an electrical contact. <IMAGE>

IPC 1-7  
**H01R 13/11**; **H01R 43/16**

IPC 8 full level  
**H01R 13/11** (2006.01); **H01R 43/16** (2006.01)

CPC (source: EP)  
**H01R 13/11** (2013.01); **H01R 43/16** (2013.01)

Citation (search report)

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- [A] EP 0061587 A2 19821006 - CONNEI SPA [IT]
- [Y] US 3862792 A 19750128 - JAYNE MAX L
- [Y] BE 694878 A 19670814
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Designated contracting state (EPC)  
BE CH DE FR GB LI SE

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**EP 0203653 A2 19861203**; **EP 0203653 A3 19890315**

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