

Title (en)  
METHOD AND WINDING MACHINE WITH TWO SUPPORTING ROLLERS FOR INSERTING A BOBBIN ADAPTED FOR RECEIVING WEB MATERIAL

Publication  
**EP 0211136 A3 19880330 (DE)**

Application  
**EP 86103136 A 19860308**

Priority  
DE 3527377 A 19850731

Abstract (en)  
[origin: US4726533A] A method of and apparatus for the coiling of a web and positioning of a web-coiling core in the pocket of a double-roll coiling machine. The beam for removing the finished coil also carries the grippers for the core which is previously provided with glue to which the free end of the web severed from the finished coil can be adhered. A suction device maintains the orientation of the core after it is released by the grippers and as it moves from the transfer position to the coiling position.

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**B65H 19/30**

IPC 8 full level  
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CPC (source: EP US)  
**B65H 19/28** (2013.01 - EP US); **B65H 19/305** (2013.01 - EP US); **B65H 2301/41826** (2013.01 - EP US)

Citation (search report)  
• [A] GB 2065081 A 19810624 - JAGENBERG WERKE AG  
• [AD] DE 2920707 A1 19801204 - JAGENBERG WERKE AG  
• [A] PATENT ABSTRACTS OF JAPAN, Band 7, Nr. 87 (M-206)[1230], 9. April 1983; & JP - A- 58 011 452 (MITSUBISHI JUKOGYO K.K.) 22.01.1983

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