

Title (en)  
METHOD FOR PRODUCING A SYNTHETIC CLOSURE CAP FOR BOTTLE-LIKE CONTAINERS

Publication  
**EP 0215202 B1 19890927 (DE)**

Application  
**EP 86108384 A 19860619**

Priority  
DE 3530367 A 19850824

Abstract (en)  
[origin: EP0215202A1] 1. A method of producing a closure cap from synthetic plastics material and intended for bottle-like containers, in particular a screw cap, in which there is disposed a sealing washer which is held captively secured by projections, characterised in that the sealing washer is inserted into the interior of a wall ring which projects slightly beyond the adjacent part of the inner wall of the container, the free bottom edge of the wall ring being deformed by a die-like tool to form protruding projections.

IPC 1-7  
**B65D 41/04**

IPC 8 full level  
**B65D 41/04** (2006.01)

CPC (source: EP)  
**B65D 41/045** (2013.01)

Cited by  
EP0275623A1; EP0983945A1; US7621411B2; WO0013983A1

Designated contracting state (EPC)  
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DOCDB simple family (publication)  
**EP 0215202 A1 19870325; EP 0215202 B1 19890927; DE 3530367 A1 19870226**

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