

Title (en)  
METHOD FOR THE DIRECTIONAL SOLIDIFICATION OF METAL MELTS

Publication  
**EP 0218088 A3 19880210 (DE)**

Application  
**EP 86112055 A 19860901**

Priority  
DE 3532131 A 19850910

Abstract (en)  
[origin: EP0218088A2] A method for producing columnarly solidified metal melts by pouring a metal melt into a mould, with subsequent solidification in a directional temperature field, in which there is a higher heat removal at the upper and lower side of the crucible than at the other sides.

IPC 1-7  
**C30B 11/00**; **C30B 29/06**; **C30B 29/60**

IPC 8 full level  
**B22D 27/04** (2006.01); **B22D 11/00** (2006.01); **B22D 21/00** (2006.01); **C01B 33/02** (2006.01); **C30B 11/00** (2006.01); **C30B 29/06** (2006.01); **C30B 29/60** (2006.01)

CPC (source: EP)  
**C30B 11/00** (2013.01); **C30B 29/06** (2013.01); **C30B 29/605** (2013.01)

Citation (search report)  
• [X] US 3376915 A 19680409 - CHANDLEY GEORGE D  
• [X] US 3886994 A 19750603 - DAIGNE BERNARD, et al  
• [XD] US 4243471 A 19810106 - CISZEK THEODORE F, et al  
• [A] EP 0096298 A1 19831221 - SIEMENS AG [DE]

Cited by  
DE10021585C1; DE102006017621A1; DE102006017621B4; FR2761086A1; DE102011087759A1; US7597756B2; DE102007038851A1; EP2028292A2

Designated contracting state (EPC)  
CH DE FR GB IT LI NL

DOCDB simple family (publication)  
**EP 0218088 A2 19870415**; **EP 0218088 A3 19880210**; **EP 0218088 B1 19910130**; AU 581784 B2 19890302; AU 6254886 A 19870312; DE 3532131 A1 19870312; DE 3677311 D1 19910307; JP H0242295 B2 19900921; JP S6272464 A 19870403

DOCDB simple family (application)  
**EP 86112055 A 19860901**; AU 6254886 A 19860910; DE 3532131 A 19850910; DE 3677311 T 19860901; JP 20523686 A 19860902