

Title (en)
SHEET METAL BLANK FOR PRODUCING WELDED SHEET METAL BODIES FOR CANS

Publication
EP 0221447 A3 19881207 (DE)

Application
EP 86114641 A 19861022

Priority
CH 472985 A 19851104

Abstract (en)
[origin: EP0221447A2] The sheet-metal blank has a tear-off strip (2) running between predetermined breaking lines (3, 4). At the end of the tear-off strip (2) opposite the tongue (5) of the same, a scratch (6) running transversely between the scribed predetermined breaking lines (3, 4) is provided in direct proximity to the corresponding edge (7) of the blank. Consequently, upon welding together, a starting opening is formed which enables the homogeneous weld to be broken without problem. <IMAGE>

IPC 1-7
B21D 51/38

IPC 8 full level
B21D 51/38 (2006.01)

CPC (source: EP)
B21D 51/386 (2013.01)

Citation (search report)

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EP 0221447 A2 19870513; EP 0221447 A3 19881207; CH 668369 A5 19881230

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