

Title (en)

METHOD AND DEVICE FOR ATTACHING SHEETS OR THE LIKE TO A CARRIER WEB

Publication

**EP 0221840 A3 19880622 (DE)**

Application

**EP 86730181 A 19861105**

Priority

DE 3539569 A 19851105

Abstract (en)

[origin: EP0221840A2] Method and device for gluing print carriers (26), for example self-copying sets, address stickers and the like, to an endless carrier web (18). For this, the carrier web is held tensioned between two transport rollers (15, 16) and is guided via a counterpressure roller (14). Underneath a preceding driving roller (13), glue spots (48) are applied to the carrier web by means of a plurality of glue nozzles (22) located next to one another. The print carriers (26) to be glued are conveyed onto the carrier web by means of a feed (11), brought to a synchronous speed by braking rollers (25) and glued at the glue spots (4) by means of a pressure device (32, 33). <IMAGE>

IPC 1-7

**B65H 39/14**

IPC 8 full level

**B65H 37/04** (2006.01); **B65H 39/14** (2006.01)

CPC (source: EP)

**B65H 37/04** (2013.01); **B65H 39/14** (2013.01)

Citation (search report)

- [X] GB 2054529 A 19810218 - HUNKELER AG JOS
- [Y] EP 0051076 A1 19820512 - GLASER THOMAS
- [Y] DE 3401307 A1 19840816 - VEHREN ENG CO [US]

Cited by

EP0568414A1; US5387298A

Designated contracting state (EPC)

AT BE CH DE ES FR GB IT LI NL SE

DOCDB simple family (publication)

**DE 3539569 C1 19861009**; AU 6424686 A 19870507; DK 526186 A 19870506; DK 526186 D0 19861104; EP 0221840 A2 19870513; EP 0221840 A3 19880622; FI 864297 A0 19861023; FI 864297 A 19870506; NO 864398 D0 19861104; NO 864398 L 19870506; ZA 868389 B 19870729

DOCDB simple family (application)

**DE 3539569 A 19851105**; AU 6424686 A 19861021; DK 526186 A 19861104; EP 86730181 A 19861105; FI 864297 A 19861023; NO 864398 A 19861104; ZA 868389 A 19861104