

Title (en)  
HEAT EXCHANGERS

Publication  
**EP 0223534 A3 19890222 (EN)**

Application  
**EP 86308754 A 19861111**

Priority  
GB 8528806 A 19851122

Abstract (en)  
[origin: EP0223534A2] A heat exchanger tube (Figure 9) has an insert to increase the heat exchange surface area made from a strip of metal foil, which is first transversely corrugated, is then modified to provide an outward bulge on each flank of each corrugation, and is then rolled transversely to a generally star shape and inserted axially into the tube. A series of such inserts are posted into the tube one after the other.

IPC 1-7  
**B21C 37/22**; **B21D 53/08**

IPC 8 full level  
**B21C 37/22** (2006.01); **B21C 37/24** (2006.01); **F28F 1/10** (2006.01)

CPC (source: EP)  
**B21C 37/22** (2013.01); **B21C 37/24** (2013.01); **F28F 1/105** (2013.01)

Citation (search report)

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