

Title (en)

APPARATUS FOR SEPARATING A DUMMY BLOCK FROM THE DISCARD IN METAL EXTRUSION WITH SKIN FORMING

Publication

**EP 0224115 B1 19910403 (DE)**

Application

**EP 86115622 A 19861111**

Priority

DE 3542237 A 19851129

Abstract (en)

[origin: US4745789A] Apparatus for separating pressure plates from extrusion residues formed when metal is extruded so as to leave a thin shell of metal residue surrounding a pressure plate used to force the metal through the extrusion die comprises a device for pushing the pressure plate between a pair of stripping cutters which are urged resiliently against the shell on opposite sides of the path of movement of the pressure plate between the cutters, to that each stripping cutter removes a respective area of the shell from the pressure plate. For complete removal of the shell, the pressure plate may be retracted from between the cutters, turned to present a fresh portion of shell to the cutters, and then again fed between the cutters. A device may also be provided for shearing off extrusion residues at one or both ends of the pressure plate.

IPC 1-7

**B21C 35/04**

IPC 8 full level

**B21C 35/04** (2006.01)

CPC (source: EP US)

**B21C 35/04** (2013.01 - EP US)

Cited by

DE102013008345A1; CN103347622A; US5652242A; WO2012092923A2; US6305207B1; WO2012092923A3; EP2839893A1; US9272317B2; WO03004187A1; WO9910114A1; EP2670541B1

Designated contracting state (EPC)

AT DE FR GB IT

DOCDB simple family (publication)

**EP 0224115 A2 19870603; EP 0224115 A3 19890208; EP 0224115 B1 19910403;** AT E62158 T1 19910415; DE 3542237 A1 19870604; DE 3678536 D1 19910508; JP H0225685 B2 19900605; JP S62134112 A 19870617; US 4745789 A 19880524

DOCDB simple family (application)

**EP 86115622 A 19861111;** AT 86115622 T 19861111; DE 3542237 A 19851129; DE 3678536 T 19861111; JP 28220286 A 19861128; US 93391186 A 19861124