

Title (en)  
Weldable cast nickel base superalloy.

Title (de)  
Schweissbare Superlegierung auf Nickelbasis für Gussstücke.

Title (fr)  
Superalliage soudable à base de nickel pour pièces coulées.

Publication  
**EP 0225270 A2 19870610 (EN)**

Application  
**EP 86630172 A 19861120**

Priority  
US 80198285 A 19851126

Abstract (en)  
The weldability of Inconel 718 material is enhanced by careful control of silicon, columbium and carbon levels. Minimization of the sulfur, phosphorous and boron levels is also a part of the invention it serves to further minimize the microcracking in the heat affected zone which would otherwise be observed.

IPC 1-7  
**C22C 19/05**

IPC 8 full level  
**C22C 19/05** (2006.01)

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