

Title (en)

The rolling of metal strip.

Title (de)

Bandwalzen.

Title (fr)

Laminage de bandes.

Publication

**EP 0226391 A1 19870624 (EN)**

Application

**EP 86309421 A 19861203**

Priority

- GB 8529919 A 19851204
- GB 8531651 A 19851223

Abstract (en)

When rolling metal strips in a rolling mill having work rolls which are considerably longer than the width of the strips, wear of the work rolls can be evened out by arranging for successive strips, or successive groups of strips, to pass between the rolls along different paths with the centre-line of some of the paths being offset from the centre-line of the mill.

IPC 1-7

**B21B 1/22**; **B21B 37/00**

IPC 8 full level

**B21B 37/68** (2006.01); **B21B 1/26** (2006.01); **B21B 1/34** (2006.01)

CPC (source: EP)

**B21B 37/68** (2013.01); **B21B 1/26** (2013.01); **B21B 1/34** (2013.01); **B21B 2203/187** (2013.01); **B21B 2263/02** (2013.01); **B21B 2267/24** (2013.01)

Citation (search report)

- [A] FR 2504415 A1 19821029 - BETR FORSCH INST ANGEW FORSCH [DE]
- [X] PATENTS ABSTRACTS OF JAPAN, vol. 8, no. 258 (M-340)[1695], 27th November 1984; & JP-A-59 130 604 (HITACHI) 27.07.1984
- [X] PATENTS ABSTRACTS OF JAPAN, vol. 9, no. 57 (M-363)[1780], 13th March 1985; & JP-A-59 193 704 (KAWASAKI) 02.11.1984; & EP-A-0 179 172 (KAWASAKI) 30.04.86

Designated contracting state (EPC)

BE FR GB IT NL

DOCDB simple family (publication)

**EP 0226391 A1 19870624**

DOCDB simple family (application)

**EP 86309421 A 19861203**