

Title (en)  
CENTRIFUGAL POLISHING MACHINE

Publication  
**EP 0232531 B1 19920715 (DE)**

Application  
**EP 86117764 A 19861219**

Priority  
DE 3604619 A 19860214

Abstract (en)  
[origin: US4850151A] Centrifugal treatment apparatus for mechanical treatment, e.g. grinding, polishing, cleaning and deburring of workpieces, including a workpiece receiving container, which has a mainly cylindrical casing (1) and a rotating base (2) in the form of a plate or similar, arranged coaxially thereto, whose circumferential rim abuts the cylindrical casing, the casing being removably attached to a support (3). The casing in accordance with the present invention is formed so that it can also be fixed in an inverted position with its upper rim on the support (3). In this way it is possible to use the container casing further in the inverted position after abrasion of its inner surface in the lower region, which results in the operating lifetime of the container casing being doubled or almost doubled.

IPC 1-7  
**B24B 31/108**

IPC 8 full level  
**B24B 31/108** (2006.01)

CPC (source: EP US)  
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Citation (examination)  
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