

Title (en)

METHOD AND APPARATUS OF MANUFACTURING MULTILAYER BOARD

Publication

**EP 0233058 B1 19911106 (EN)**

Application

**EP 87301007 A 19870205**

Priority

FI 860606 A 19860211

Abstract (en)

[origin: EP0233058A2] A method of manufacturing a thick multilayer board. Intermediate layers are formed by two consecutive head boxes disposed on a fourdrinier wire, in which layers the pulp suspension consistency is so high that the forming pulp layer reaches in a head box slice or immediately after it such a fibrage degree that fibres cannot significantly move themselves as regards to one another. Dewatering of both pulp layers takes place through a fourdrinier wire.

IPC 1-7

**D21F 11/04**

IPC 8 full level

**D21F 11/04** (2006.01)

CPC (source: EP)

**D21F 11/04** (2013.01)

Cited by

DE10223398A1; EP0511186A1; US5935382A; DE3632425C1; US6699361B1; US6540873B2

Designated contracting state (EPC)

AT DE ES FR GB IT SE

DOCDB simple family (publication)

**EP 0233058 A2 19870819; EP 0233058 A3 19890118; EP 0233058 B1 19911106**; AT E69274 T1 19911115; DE 3774289 D1 19911212;  
ES 2027688 T3 19920616; FI 75383 B 19880229; FI 75383 C 19880609; FI 860606 A0 19860211; FI 860606 A 19870812

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