

Title (en)

The manufacture of metal strip.

Title (de)

Herstellung von Metallband.

Title (fr)

Fabrication de ruban métallique.

Publication

EP 0234739 A1 19870902 (EN)

Application

EP 87300677 A 19870127

Priority

GB 8602163 A 19860129

Abstract (en)

In a method of manufacturing metal strip (7), a workpiece produced in a continuous casting machine (1) is passed through a spreading mill (5) where grooves (17) are formed in a pair of opposite faces of the workpiece and thereafter the workpiece is rolled between the rolls of a multi-stand finishing mill (9) to reduce the workpiece to strip of the required width and gauge.

IPC 1-7

B21B 1/02; **B21B 1/46**

IPC 8 full level

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CPC (source: EP)

B21B 1/22 (2013.01); **B21B 1/466** (2013.01)

Citation (search report)

- [X] DE 2056473 A1 19710527 - BOEHLER & CO AG GEB
- [X] EP 0164265 A2 19851211 - DAVY MCKEE SHEFFIELD [GB]
- [X] PATENT ABSTRACTS OF JAPAN, vol. 4, no. 154 (M-38)[636], 28th October 1980; & JP - A - 55 106 601 (NIPPON KOKAN) 15-08-1980
- [A] PATENT ABSTRACTS OF JAPAN, vol. 7, no. 47 (M-196)[1192], 24th February 1983; & JP - A - 57 195 509 (SUMITOMO KINZOKU KOGYO) 01-12-1982
- [A] PATENT ABSTRACTS OF JAPAN, vol. 8, no. 64 (M-285)[1501], 27th March 1984; & JP - A - 58 215 201 (KAWASAKI SEITETSU) 14-12-1983

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