

Title (en)

TRANSPORTING AND CLASSIFYING DEVICE FOR A PART OF COMPUTER CONTROLLED ANGLE SHEARS

Publication

**EP 0242588 A3 19900117 (DE)**

Application

**EP 87103931 A 19870318**

Priority

DE 3614013 A 19860425

Abstract (en)

[origin: EP0242588A2] The transporting and classifying device for various partial pieces, in particular for computer-controlled angle shears, cuts out different partial pieces in each case to optimise the utilisation of a metal sheet. The device has a multiplicity of stacking points, at which the partial pieces of equal size in each case can be deposited via an overhead conveyor, the latter comprising loading carriages which are individually displaceable on a circulating track, are provided with their own drive and control system and have magnetic or suction cup-type grippers. <IMAGE>

IPC 1-7

**B21D 43/28**; **B23D 33/00**

IPC 8 full level

**B21D 43/28** (2006.01); **B23D 33/00** (2006.01)

CPC (source: EP)

**B21D 43/287** (2013.01)

Citation (search report)

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DOCDB simple family (publication)

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