

Title (en)

PROCESS AND DEVICE FOR ADJUSTING THE PRESSING FORCE OF A PRESSING BEAM ON A GUILLOTINE-TYPE CUTTER

Publication

**EP 0242841 B1 19911002 (DE)**

Application

**EP 87105816 A 19870421**

Priority

DE 3613835 A 19860424

Abstract (en)

[origin: US4757731A] A guillotine type cutting machine wherein the length of cuts to be made in stacks of sheets determines the force with which a hold-down device bears upon a stack in the course of the cutting operation to prevent stray movements of the sheets. The force varies as a function of the length of the contemplated cuts and is regulated in such a way that the pressure of the hold-down device per unit area of a larger or smaller stack containing identical numbers and types of sheets is the same.

IPC 1-7

**B26D 7/04**

IPC 8 full level

**B26D 1/08** (2006.01); **B26D 7/04** (2006.01)

CPC (source: EP US)

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