

Title (en)

Method for making decorative emblems and the like and shapes prepared by that method.

Title (de)

Methode zur Herstellung von dekorativen Emblemen und dergleichen sowie auf diese Weise hergestellte Gegenstände.

Title (fr)

Méthode pour réaliser des emblèmes décoratifs et analogues et objets ainsi réalisés.

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Application

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Priority

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Abstract (en)

A method for making decorative emblems, plaques, and other decorative shapes having a clear, strong, weather-resistant, plastic coating over a decorative surface (25) involves stamping the coated shapes from a substrate (26) using a cutting die having a die cavity (92) in which a pressure platform (94) is resiliently mounted. The platform (94) sandwiches the substrate (26) in the area of the decorative shape against a punch (102) such that the shape is not domed during the cutting operation and the shape obtained is essentially flat. A 2-working station die is employed wherein the shape is cut out with one stroke of the press at a first station (84) using the aforesaid cutting die, and the shape (126) is ejected from the substrate at a second station (86) with a subsequent stroke.

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Citation (search report)

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