

Title (en)

METHOD AND DEVICE FOR FEEDING A CLEANING SOLUTION WITH SUSPENDED ABRASIVE SUBSTANCES, INTO WORK-PIECE FINISHING MACHINE

Publication

EP 0244764 B1 19930707 (EN)

Application

EP 87106288 A 19870430

Priority

- IT 1981687 A 19870324
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Abstract (en)

[origin: EP0244764A2] A method and a device for the feeding of a cleaning solution with suspended powdered abrasive substances, into work-piece finishing machines. The finishing tank (11) of the machine is connected by a closed circuit with a recycling tank (19) which includes a stirring device (28) to keep a powdered abrasive substance suspended in a cleaning solution which is constantly fed into the finishing tank (11) by a pump (29). A second recycling circuit (40, 42) is used to remove the detergent from special containers (41) with a strong flow of liquid drawn from the recycling tank (19) which is then returned into the stirring area (28).

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