

Title (en)

Method of spreading patterned sheet materials for automatic match-up and cutting.

Title (de)

Verfahren zum Auslegen von mit Schablonen versehenen Materialbahnen zum automatischen Anpassen und Zuschneiden.

Title (fr)

Procédé d'étalage de feuilles de matériau pourvues de patrons pour leur assortiment et leur coupe automatiques.

Publication

**EP 0246393 A2 19871125 (EN)**

Application

**EP 87101117 A 19870127**

Priority

ES 555177 A 19860521

Abstract (en)

METHOD OF SPREADING PATTERNED SHEET MATERIALS FOR AUTOMATIC MATCH-UP AND CUTTING, which is characterized by being made up of the following operations: a) On the basis of specific graphic information, the number and position of several cuttable spikes is determined: b) these spikes are placed on a horizontal surface in the positions determined for this purpose and on this surface a laminar layer is impaled on these spikes: c) the layers of the material to be cut are impaled on the spikes laid out in the preceding stages in such a way that each spike penetrates all the layers at the same point of the pattern: d) the whole assembly of spikes, holding layer and spread material are moved to the cutting table for the cutting operation.

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