

Title (en)

Processing steel slabs.

Title (de)

Behandlung von Stahlbrammen.

Title (fr)

Traitement de brames d'acier.

Publication

EP 0257540 A2 19880302 (EN)

Application

EP 87112020 A 19870819

Priority

GB 8620583 A 19860823

Abstract (en)

A method of processing steel slabs in which the slabs are continuously routed through a furnace (5) to a slabbing mill the slabs being sequentially charged through the bottom of the furnace by a reciprocating mechanism (19) whereby on the upward stroke the slab charged engages and lifts the slabs piled above it and is then securely held (via jaws (14)) until engaged itself in the next cycle by the succeeding slab. The top slab (13) is discharged during each cycle whereby the number of slabs in the pile is consistent and all are heated on their exposed surfaces during their period in the furnace. This invention maximises the use of the residual heat from the cast slab where 'sizing' is to be performed.

IPC 1-7

F27B 9/38; F27B 9/14; F27D 3/00; F27D 3/04

IPC 8 full level

C21D 9/00 (2006.01); **F27B 9/14** (2006.01); **F27B 9/26** (2006.01); **F27B 9/30** (2006.01); **F27B 9/38** (2006.01); **F27D 3/00** (2006.01);
F27D 3/04 (2006.01); **F27B 19/04** (2006.01)

CPC (source: EP US)

C21D 9/005 (2013.01 - EP US); **C21D 9/0081** (2013.01 - EP US); **F27B 9/142** (2013.01 - EP US); **F27B 9/38** (2013.01 - EP US);
F27D 3/04 (2013.01 - EP US); **F27B 19/04** (2013.01 - EP US); **F27D 2003/0002** (2013.01 - EP US); **F27D 2003/0065** (2013.01 - EP US);
F27M 2001/1552 (2013.01 - EP US)

Cited by

EP0359977A3; EP0607907A1; EP0726101A1; EP0429328A1; FR2654653A1

Designated contracting state (EPC)

AT BE DE ES FR IT LU NL SE

DOCDB simple family (publication)

EP 0257540 A2 19880302; EP 0257540 A3 19880608; EP 0257540 B1 19910918; AT E67586 T1 19911015; AU 587344 B2 19890810;
AU 7730987 A 19880225; CA 1262043 A 19891003; DE 3773085 D1 19911024; ES 2026875 T3 19920516; GB 2194318 A 19880302;
GB 2194318 B 19891220; GB 8620583 D0 19861001; GB 8719751 D0 19870930; JP S63125619 A 19880528; US 4810191 A 19890307

DOCDB simple family (application)

EP 87112020 A 19870819; AT 87112020 T 19870819; AU 7730987 A 19870821; CA 544786 A 19870818; DE 3773085 T 19870819;
ES 87112020 T 19870819; GB 8620583 A 19860823; GB 8719751 A 19870820; JP 20912487 A 19870822; US 8740487 A 19870820