

Title (en)

A PLATE HEAT EXCHANGER

Publication

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Application

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Priority

SE 8501599 A 19850401

Abstract (en)

[origin: WO8605866A1] Method for executing the attachment of an inlet or outlet sleeve coupling (3, 4, 5, 6) to a supporting plate (11) of a plate heat exchanger (1). A characteristic feature of the invention is the fact that the aforementioned sleeve coupling (3, 4, 5, 6), on the side which it is intended to attach to the supporting plate (11a), is first provided with a section of thinner wall thickness than the rest of the sleeve coupling. This section is introduced into the cut-out (12) intended for the sleeve coupling arranged in the supporting plate (11a). The outer end of the aforementioned section is then formed around the edge of the cut-out (12) so as to produce a flange (14). A first fixing is achieved in this way. The sleeve coupling is then soldered in a previously disclosed fashion in conjunction with the assembled heat exchanger (1).

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Cited by

DE10021481A1; DE19517174C1; DE4314808A1; DE4314808C2; DE19750748A1; DE19750748C2; EP4056941A4; US6182746B1; EP1152204A2; US6530425B2

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