

Title (en)  
METHOD AND ARRANGEMENT FOR ROLLING CONTINUOUSLY CAST PROFILES

Publication  
**EP 0265757 B1 19930331 (DE)**

Application  
**EP 87114862 A 19871012**

Priority  
DE 3636478 A 19861027

Abstract (en)  
[origin: US4860426A] A hot profile-steel workpiece having a flange width dimension, a web height dimension, and a web thickness dimension is rolled in a roll train including a reversible universal rolling stand and a flange-compacting roll stand unstream therefrom. According to the invention one of the height, width, or thickness dimensions of the incoming workpiece is reduced upstream of the flange-engaging compacting roll stand. Normally the web height dimension is reduced in a roll stand immediately upstream of the universal and flange-compacting stands. Furthermore the workpiece has a web with extra-thick parts and these extra-thick parts are rolled out by horizontal rolls of a roll stand that engage this web. The flange-compacting roll stand engages the faces of the flanges. With this system it is possible to make the web of the incoming workpiece either shorter or taller, that is it can either be compacted or rolled out.

IPC 1-7  
**B21B 1/08**; **B21B 1/46**

IPC 8 full level  
**B21B 1/08** (2006.01); **B21B 1/088** (2006.01); **B21B 1/14** (2006.01); **B21B 1/46** (2006.01); **B21B 13/00** (2006.01)

CPC (source: EP KR US)  
**B21B 1/14** (2013.01 - EP US); **B21B 1/46** (2013.01 - KR); **B21B 1/466** (2013.01 - EP US); **B21B 1/088** (2013.01 - EP US); **B21B 13/001** (2013.01 - EP US); **B21B 2013/003** (2013.01 - EP US); **Y10T 29/49991** (2015.01 - EP US)

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KR102271507B1; EP0653253A1; EP0563551A1; US6058754A; EP0870554A3; EP0734792A3; CN1074690C; WO9529774A1

Designated contracting state (EPC)  
AT BE DE ES FR GB IT LU SE

DOCDB simple family (publication)  
**EP 0265757 A2 19880504**; **EP 0265757 A3 19880810**; **EP 0265757 B1 19930331**; AT E87514 T1 19930415; CN 1016762 B 19920527; CN 87107839 A 19880622; DE 3636478 A1 19880428; DE 3636478 C2 19961031; DE 3785138 D1 19930506; ES 2039393 T3 19931001; JP 2529704 B2 19960904; JP S63115601 A 19880520; KR 880004875 A 19880627; KR 960012860 B1 19960925; US 4860426 A 19890829

DOCDB simple family (application)  
**EP 87114862 A 19871012**; AT 87114862 T 19871012; CN 87107839 A 19871027; DE 3636478 A 19861027; DE 3785138 T 19871012; ES 87114862 T 19871012; JP 26951687 A 19871027; KR 870011789 A 19871023; US 11434487 A 19871027