

Title (en)

Unloading method for a cable-making installation, and apparatus therefor.

Title (de)

Verfahren zur Entsorgung einer Anlage für die Konfektionierung von Kabeln und Vorrichtung hierfür.

Title (fr)

Méthode de déchargement d'une installation de confection de câbles et appareil à cet effet.

Publication

EP 0271742 A2 19880622 (DE)

Application

EP 87117215 A 19871123

Priority

DE 3643201 A 19861218

Abstract (en)

[origin: US4852249A] A process and device for the length trimming of cables from a cable supply for the processing of cable ends. The cable front end is inserted by a cable feed (20, 22) in a guide channel whose rear section is located in a swivel part (28). As the cable front end impinges on a stop (102) on the swivel part (28), said swivel part swings beyond a dead center which is defined by a spring (40) which is attached eccentrically, whereafter the swivel part (8) is swung around by the spring (40) essentially 180 DEG so that the cable front end bearing on the stop (102) points opposite to the feed direction. The cable loop formed is then enlarged to the desired length by continued cable feeding, whereafter the cable rear end is severed by a knife (82). By lowering the cable, the cable ends are transferred, accurately positioned, to holders (56) by means of which they can be transported to the processing stations.

Abstract (de)

Die Erfindung betrifft ein Verfahren zur Entsorgung einer Anlage für die Konfektionierung von Kabeln sowie eine Vorrichtung zur Durchführung des Verfahrens. Das Verfahren ist dadurch gekennzeichnet, daß die fertig konfektionierten Kabel jeweils an einer durch den gesteuerten Fördervorgang während des Konfektionierens örtlich bestimmten Stelle ergriffen und über eine Ablage (10) gezogen werden, wonach die ergriffene Stelle in einer bestimmten Stellung losgelassen wird.

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