

Title (en)
METHOD AND REVERSING ROLL TRAIN FOR ROLLING, IN PARTICULAR SHEET PILES

Publication
EP 0272520 A3 19881109 (DE)

Application
EP 87118017 A 19871205

Priority
DE 3644353 A 19861224

Abstract (en)
[origin: EP0272520A2] For rolling sections, in particular sheet piles, there are customarily provided a number of stands having in each case a plurality of groove openings. The number of these stands can be reduced and thus the outlay lowered considerably if, for example, the first two or first three groove stands, customarily constructed as heavy roughing stands, are replaced by one universal stand 1, expediently additionally with an assigned edger 2. The essential first forming of the slab can then take place in reversing operation in this one universal stand with correspondingly formed roll barrels and any uncontrolled lateral edge seam occurring can be kept to a minimum by the edger. <IMAGE>

IPC 1-7
B21B 1/14

IPC 8 full level
B21B 1/082 (2006.01); **B21B 1/08** (2006.01)

CPC (source: EP KR US)
B21B 1/082 (2013.01 - EP US); **B21B 1/22** (2013.01 - KR)

Citation (search report)
• [A] DE 3100199 A1 19820805 - SACK GMBH [DE]
• [A] DE 2855287 A1 19800703 - SCHLOEMANN SIEMAG AG
• [A] GB 2018656 A 19791024 - NIPPON STEEL CORP

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DE19650279A1

Designated contracting state (EPC)
AT BE DE ES FR GB IT LU SE

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EP 0272520 A2 19880629; EP 0272520 A3 19881109; CN 1014683 B 19911113; CN 87105960 A 19880706; JP S63199002 A 19880817; KR 880007140 A 19880826; US 4920777 A 19900501

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