

Title (en)
CONTROL SYSTEM FOR A PROGRAMMED SPRAYING DEVICE

Publication
EP 0288877 B1 19920902 (DE)

Application
EP 88106215 A 19880419

Priority
DE 3714000 A 19870427

Abstract (en)
[origin: US4838311A] In the sequential coating of motor-vehicle bodies using a preprogrammed painter-robot, the paint is switched on and off by an automatically controlled pilot needle-valve (FNV) at predetermined times as a function of the relative positions of the robot and the motor-vehicle body. Return circuits including flow-control valves (DV1, DV2) actuated at predetermined times are provided which match the switching on and off of the pilot needle-valve (FNV) for avoiding unwanted pressure fluctuations.

IPC 1-7
B05B 12/02

IPC 8 full level
B05B 12/02 (2006.01); **B05B 12/14** (2006.01)

CPC (source: EP US)
B05B 12/02 (2013.01 - EP US); **B05B 12/14** (2013.01 - EP US); **Y10T 137/85954** (2015.04 - EP US); **Y10T 137/86171** (2015.04 - EP US); **Y10T 137/86461** (2015.04 - EP US)

Cited by
EP0627268A3

Designated contracting state (EPC)
BE DE ES FR GB IT SE

DOCDB simple family (publication)
EP 0288877 A2 19881102; **EP 0288877 A3 19891011**; **EP 0288877 B1 19920902**; DE 3714000 A1 19881110; DE 3874191 D1 19921008; ES 2035135 T3 19930416; US 4838311 A 19890613

DOCDB simple family (application)
EP 88106215 A 19880419; DE 3714000 A 19870427; DE 3874191 T 19880419; ES 88106215 T 19880419; US 18285388 A 19880418