

Title (en)  
METHOD FOR SORTING BOBBINS ON AN AUTOMATIC WINDING MACHINE

Publication  
**EP 0291712 B1 19910327 (DE)**

Application  
**EP 88106303 A 19880420**

Priority  
DE 3716473 A 19870516

Abstract (en)  
[origin: US4828191A] A method for sorting cheeses on an automatic winding machine includes predetermining a set-point value ratio of yarn length to cheese diameter. An actual value ratio of yarn length to cheese diameter is automatically measured. The measured values are automatically compared with the set-point values. Cheeses for which the actual value ratio of yarn length to cheese diameter is within a predetermined range of the set-point value ratio are automatically selected as quality cheeses.

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**B65H 61/00**

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CPC (source: EP US)  
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Cited by  
EP0847951A3; EP2042877A1; EP0875481A3; EP0816277A3; EP0816276A3; EP0335080A3; CN109573723A; EP3109194A1; CN106276400A;  
EP0618166A1; US5399815A; CZ306486B6

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CH DE GB IT LI

DOCDB simple family (publication)  
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