

Title (en)

Process for continuously making moulded articles, in particular panels, and apparatus for performing the process.

Title (de)

Verfahren zur kontinuierlichen Herstellung von Formkörpern, insbesondere Platten und Vorrichtung zur Durchführung des Verfahrens.

Title (fr)

Procédé de fabrication en continu d'éléments moulés, en particulier de panneaux, et dispositif de mise en oeuvre du procédé.

Publication

**EP 0295441 A2 19881221 (DE)**

Application

**EP 88107896 A 19880518**

Priority

DE 3719128 A 19870606

Abstract (en)

2.1 In known processes and apparatus, the article to be moulded is compressed while resting on a moulding belt, in the course of which the moulding belt accumulates considerable dirt in the lateral edge zones and can only be cleaned again with considerable effort. <??>2.2 According to the invention, the edge zones of the moulding belt (1) are covered by a cover belt (2) running with it before the article to be moulded is spread on, as a result of which the considerable dirt accumulation of the moulding belt is avoided. <??>2.3 The invention can be used in the continuous manufacture both of plaster fibreboards and of fibreboards, chipboards or the like. <IMAGE>

Abstract (de)

Nach der Erfindung werden vor dem Aufstreuen des Formkörpers die Randzonen des Formbandes (1) von einem mitlaufenden Abdeckband (2) abgedeckt, wodurch die starke Verschmutzung des Formbandes vermieden ist. Die Erfindung ist sowohl bei der kontinuierlichen Herstellung von Gipsfaserplatten wie auch bei Faserplatten, Spanplatten oder dgl. verwendbar.

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IPC 8 full level

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