

Title (en)
Plate drawing apparatus.

Title (de)
Blechtiefziehvorrichtung.

Title (fr)
Appareil d'étirage de tôle.

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Application
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IT 2111287 A 19870630

Abstract (en)
The present invention relates to a plate drawing apparatus comprising: a) a supporting structure formed by a punch-holder part and by an opposite part, connected by at least two, preferably four, tension elements; b) a punch supported by said punch-holder part and adapted to engage and disengage a corresponding die, the coupling between said punch and said die determining the shape of the drawing of said plate; c) an abutment body supporting said die and slideable along said tension elements for a stroke at least corresponding to the depth of the drawing to be obtained on said plate. The abutment body is formed by a first element supporting said die and by a second element; said first and said second element being mutually coupled by means of a plurality of short-stroke pistons supported by one of said elements; said second element being lockable in working position by virtue of mechanical locking means; the working pressure required for drawing being obtained by means of the action of said plurality of short-stroke pistons; the sliding of said abutment body required for the extraction of the drawn part being obtained by means of the release of said mechanical locking means.

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