

Title (en)

FOUNDRY MODEL AND PROCESS FOR MANUFACTURING A HOLLOW CAST PIECE

Publication

**EP 0305653 B1 19911227 (DE)**

Application

**EP 88108579 A 19880528**

Priority

DE 3728918 A 19870829

Abstract (en)

[origin: EP0305653A1] A foundry pattern (1) with a foam body (3) for the production of a hollow casting, can be produced and seams at points to which access is difficult, in particular on the inside, avoided if the contour of the foam body is covered on one side with a refractory moulding (2) which is to be moulded into the casting to be produced in order to form a corresponding part of the latter's contour. <IMAGE>

IPC 1-7

**B22C 7/02**; **B22D 19/00**

IPC 8 full level

**B22D 19/08** (2006.01); **B22C 7/02** (2006.01); **B22D 19/00** (2006.01)

CPC (source: EP US)

**B22C 7/023** (2013.01 - EP US); **B22C 9/03** (2013.01 - EP US); **B22C 9/046** (2013.01 - EP US); **B22D 19/0081** (2013.01 - EP US); **B22D 19/08** (2013.01 - EP US)

Cited by

FR2676015A1; EP0599680A1; FR2698296A1; EP1029615A1; EP0506123A1; US5360050A; WO9004472A1; EP3763503A1; FR3098436A1

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DOCDB simple family (publication)

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